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# GLYSANTIN® G30®

GLYSANTIN® G30® is an engine coolant concentrate based on ethylene glycol that needs to be diluted with water before use. GLYSANTIN® G30® contains a corrosion inhibitor package based on organic acid salts (OAT coolant). GLYSANTIN® G30® is free of nitrites, amines, phosphates, silicates and borates.

## **Properties**

**GLYSANTIN® G30®** protects engines against corrosion, overheating and frost. It effectively protects engines against corrosion and deposits in the cooling system with its vital parts, the coolant channels in the block and cylinder head, the radiator, the water pump and the heater core.

Product properties are identical for the respective ECO BMB 100 product.

GLYSANTIN® G30® and GLYSANTIN® NA30® are chemically identical; GLYSANTIN® NA30® is the product name for the North American market.

GLYSANTIN® G30® fulfills the requirements of the following coolant standards:

- AS 2108-2004, ASTM D 3306, ASTM D 4985, ASTM D 6210, ASTM D
- 7583, BS 6580:2010, CUNA NC 956-16, AFNOR NFR 15-601, ÖNORM V 5123, JIS K 2234:2006, SAE J1034, SANS 1251:2005 and China GB 29743-2013.

Furthermore, GLYSANTIN® G30® is officially approved according to the following OEM standards:

Audi	/ Seat	/ Skoda .	/ \/\//

• Bentley / Lamborghini

DAF

• Daimler Truck and Buses

Deutz

Ferrari

MAN

MINI Cooper D

MTU

Porsche

TL 774-D/F

• TL 774-F

MAT 74002

MB-Approval 325.3

• DQC CB-14

From MY 2010

MAN 324 Type SNF

• From MY 2007 to MY 2011

MTL 5048

From MY 1996 to MY 2009

Miscibility	Since the special advantages of GLYSANTIN® G30® will only be achieved when GLYSANTIN® G30® is used exclusively, mixing GLYSANTIN® G30® with other GLYSANTIN® coolants or engine coolants from other producers is not recommended.  GLYSANTIN® G30® should be blended with water in a concentration between 33 and 60% by volume prior to infilling. The use of a 50/50 ratio for the mixture of water and GLYSANTIN® is generally advisable. For preparation of the prediluted coolant, it is recommended to use distilled or deionized water. In most cases tap water is also appropriate.						
	Analysis values of the water may not exceed the following threshold values:						
	Water hardness: Chloride content:		0 – 3.6 mmol/L				
			max. 100 ppm				
	Sulfate content:		max. 100 ppm				
Chemical nature	Ethylene glycol with corrosion ir						
Appearance	Clear liquid without solid contaminants						
Physical data	Density at 20 °C	1.122 – 1.125	g/cm³	DIN 51 757			
	Viscosity at 20 °C	22 – 26 mm²/s		DIN 51 562			
	Boiling point	min 163 °C		ASTM D1120			
	Flash point	min 120 °C		DIN ISO 2592			
	pH value	8.2 – 8.6		ASTM D1287			
	Reserve alkalinity	8.0 – 11.0 mL		ASTM D1121			
	Water content	max 3.0 %		DIN 51 777			
	Refractive index	1.432 - 1.436		DIN 51 423			
	Ash content	max 2.5 %		ASTM D1119			
Frost protection	Freezing point			ASTM D1177			
	60 vol% solution	Below -50 °C					
	50 vol% solution	Below -37 °C					
	40 vol% solution	Below -24 °C					
	33 vol % solution	Below -18 °C					
	20 vol% solution	Below -8 °C					
	10 vol% solution Below -3 °C						
Foaming characteristics	30 vol% solution	max. 20 mL / m	nax. 5 mL	VW TL 774 D/F			
	33 vol% solution	max 50 mL / 3 s		ASTM D1881			
Stability	Inhibitor stability (after 168 h)	No precipitation		VW TL 774 D/F			
	Inhibitor stability (after 10 d)	No precipitation		VW PV 1426			

Electrical conductivity	30 – 50 vol % solution					
	At 23 °C	Approx. 4 mS/cm	ASTM D1125			
Glassware corrosion test	: ASTM D1384					
	Metal coupons	Typical weight loss (mg/coupon)	ASTM D3306 limit (mg/coupon)			
	Copper	-0.8	10 max			
	Solder	-1.2	30 max			
	Brass	-0.9	10 max			
	Steel	0.1	10 max			
	Cast Iron	1.3	10 max			
	Aluminum	-4.0	30 max			
Simulated service	ASTM D2570					
corrosion test	Metal coupons	Typical weight loss (mg/coupon)	ASTM D3306 limit (mg/coupon)			
	Copper	-2.8	20 max			
	Solder	-1.7	60 max			
	Brass	-1.4	20 max			
	Steel	-0.3	20 max			
	Cast Iron	3.0	20 max			
	Aluminum	-3.3	60 max			
Heat transfer corrosion	ASTM D4340		ASTM D3306			
test	Metal coupon	Typical weight change (mg/cm²/week)	ASTM D 3306 limit (mg/cm²/week)			
	Cast aluminum	0.3	1.0 max			
Cavitation erosion	ASTM D2809		ASTM D3306			
corrosion test	Aluminum water pump rating	9	8 min			
Polarization resistance	NF R 15-602-9		NF R 15-601			
	Aluminum	$1.2 \times 10^6 \Omega$ cm <sup>2</sup>	$> 10^6 \Omega$ cm <sup>2</sup>			
Quality control	The above-listed data represents average values at the time of going to press this data sheet. They are intended as a guideline to facilitate handling and cannot be regarded as specific data. Specified product data are issued as a separate product specification.					
Storage stability	GLYSANTIN® G30® has a shelf life of at least three years when stored in originally closed, air-tight containers at temperatures of maximum 30 °C. Do not use galvanized containers for storage.					
Color	GLYSANTIN® G30® is usually ava	ilable in pink.				

## Safety

When using this product, the information and advice given in our Safety Data Sheet should be observed. Due attention should also be given to the precautions necessary for handling chemicals.

#### Note

The data contained in this publication are based on our current knowledge and experience. In view of the many factors that may affect processing and application of our product, these data do not relieve processors from carrying out their own investigations and tests; neither do these data imply any guarantee of certain properties, nor the suitability of the product for a specific purpose. Any descriptions, drawings, photographs, data, proportions, weights etc. given herein may change without prior information and do not constitute the agreed contractual quality of the product.

It is the responsibility of the recipient of our products to ensure that any proprietary rights and existing laws and legislation are observed.

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#### **BASF SE**

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